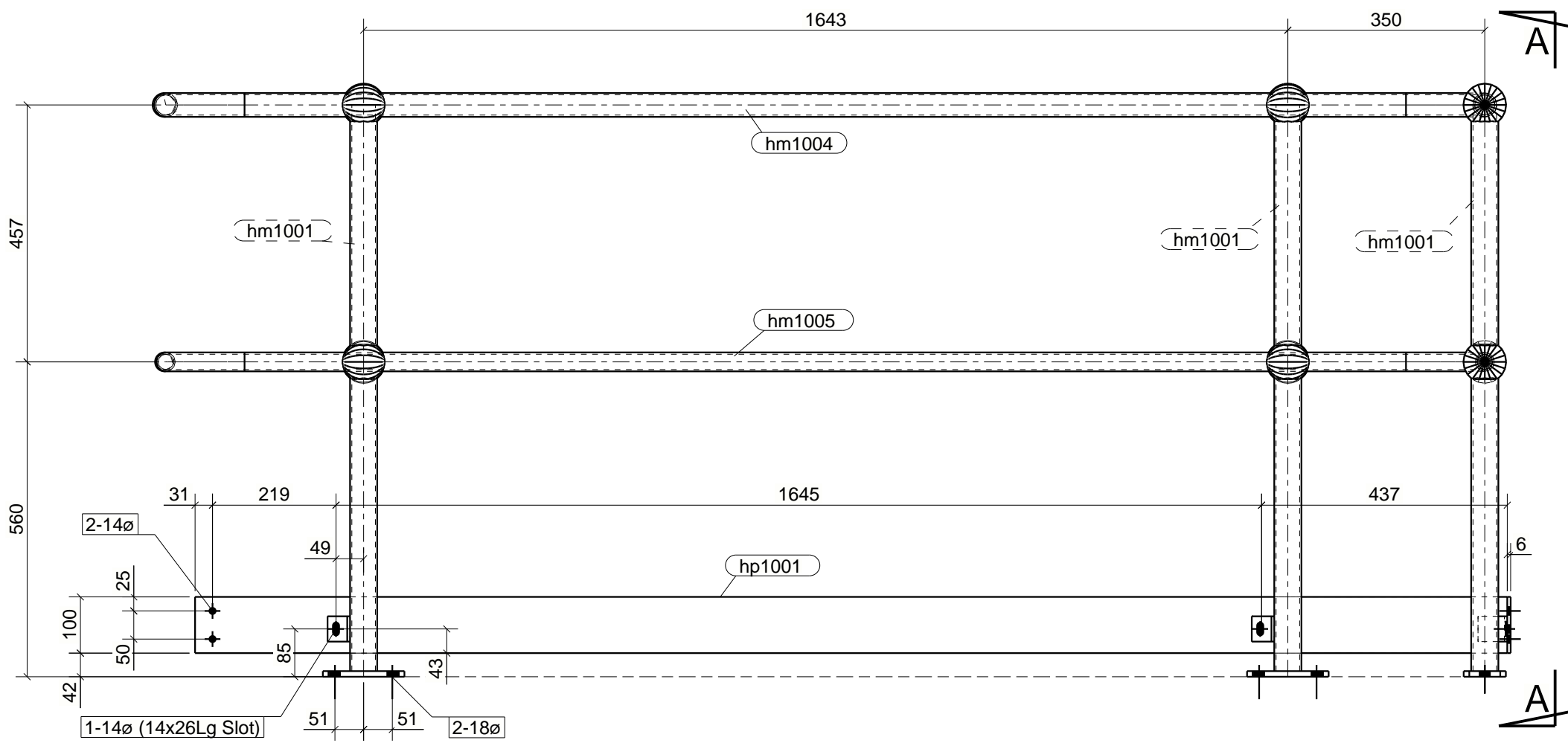
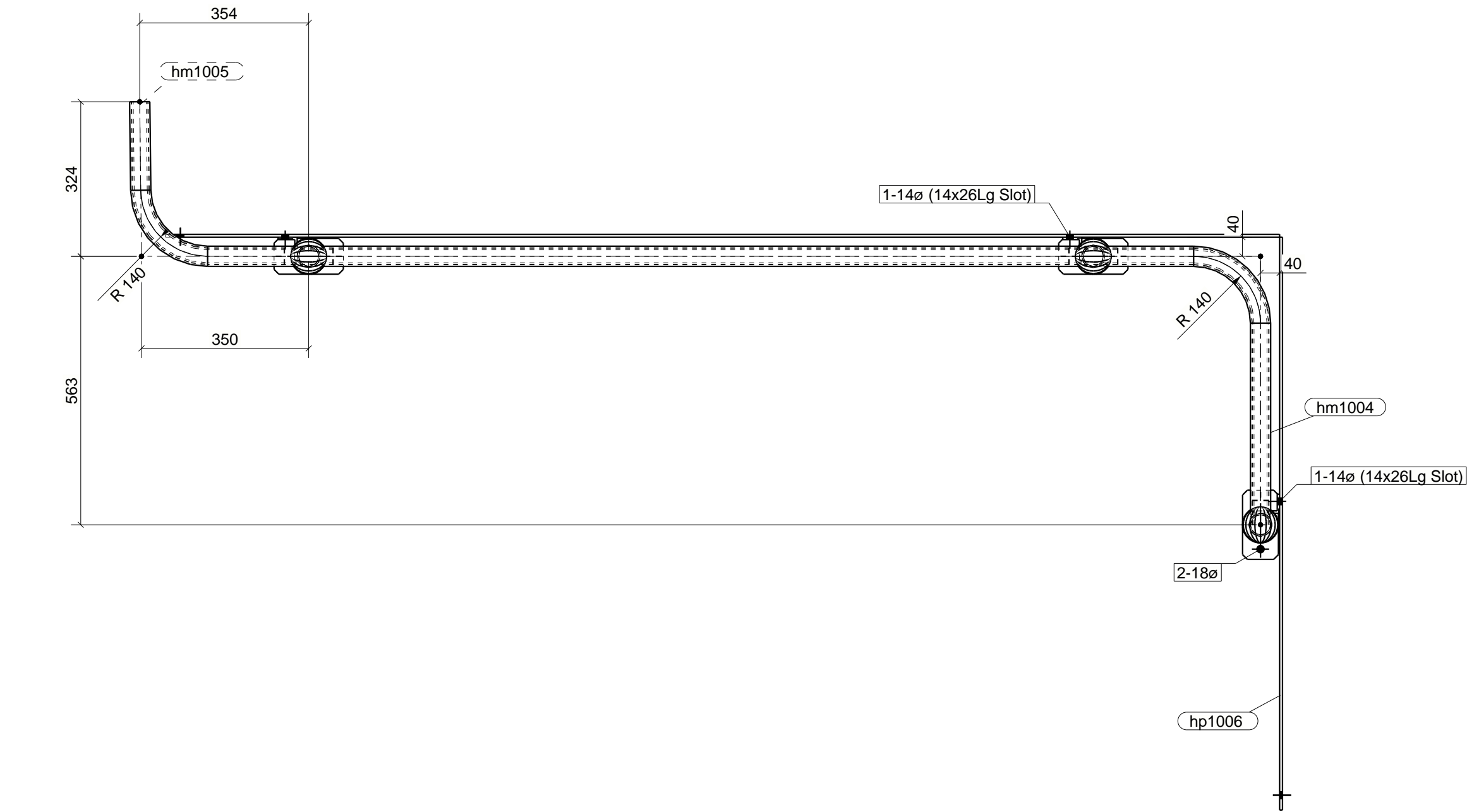
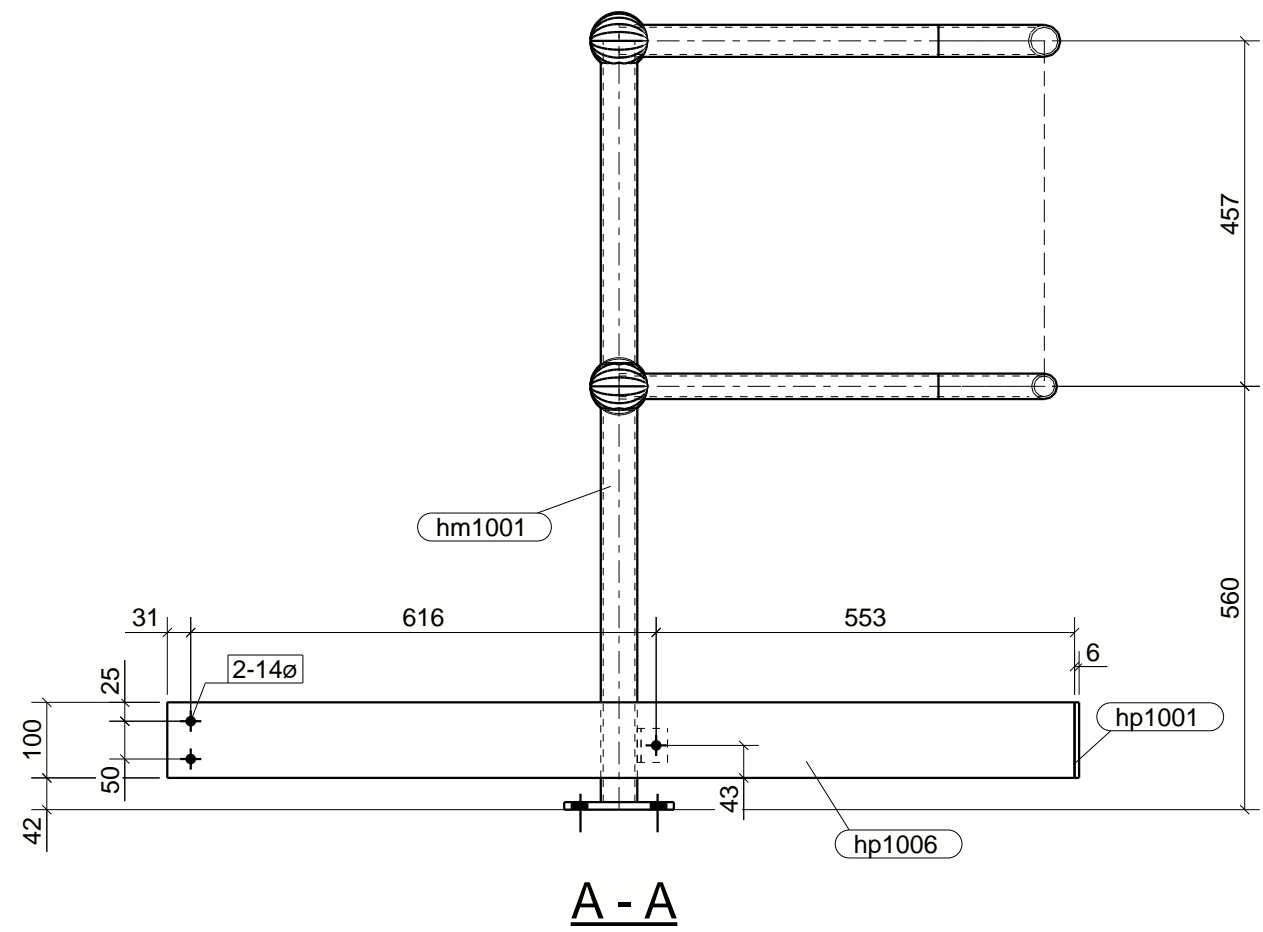


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
  - 8mm CFW FOR 16mm PLATE.
  - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).



MATERIAL LIST FOR ONE ASSEMBLY MK'D			H1004		1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
hm1001	P-TYPE-STANCHION	250	3	1055	0.5	21.78
hm1004	32NB42.4*3.2	250	1	3110	0.4	9.18
hm1005	25NB33.7*3.2	250	1	3110	0.3	7.14
hp1001	FL6*100	250	1	2332	0.5	10.98
hp1006	FL6*100	250	1	1200	0.3	5.65
Total					2.0	54.74



1 HANDRAIL[S] REQ'D AS DRAWN MK H1004  
Finish - REFER PAINT SPECS

0	05.04.2024	ISSUED FOR FABRICATION
A	21.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST		CLIENT DETAILS		DRAWING No:	
DRAWN BY:	DRAWN DATE:	RAVENSWOOD GOLD		H1004	
DMG	21.03.2024	CARBON TRANSFER SYSTEM		INTERNAL JOB NUMBER:	
CHECKED BY:	CHECKED DATE:			09-2084	
ENG APPROVAL	APPROVED DATE:			SCALE	1:10
CLIENT APPROVAL	APPROVED DATE:			SHEET SIZE	A2
		HANDRAIL DETAIL		DRAWING ISSUE DATE	27.02.2024
		SERIES 1000 - TK-001 PUMP FRAME		LATEST REVISION	O