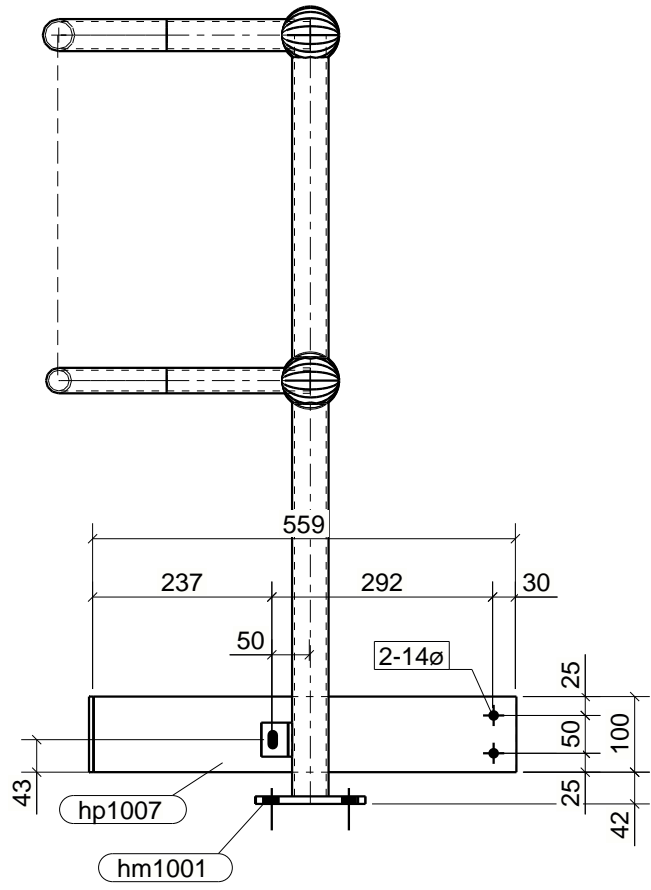
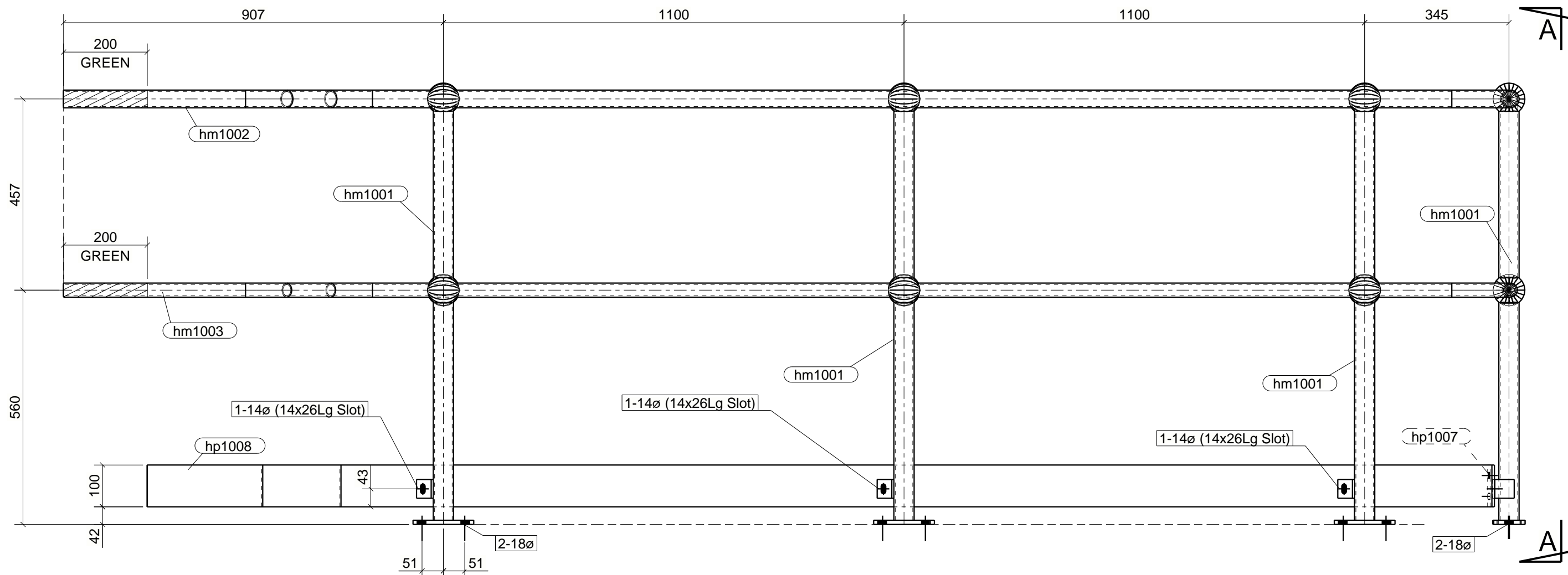
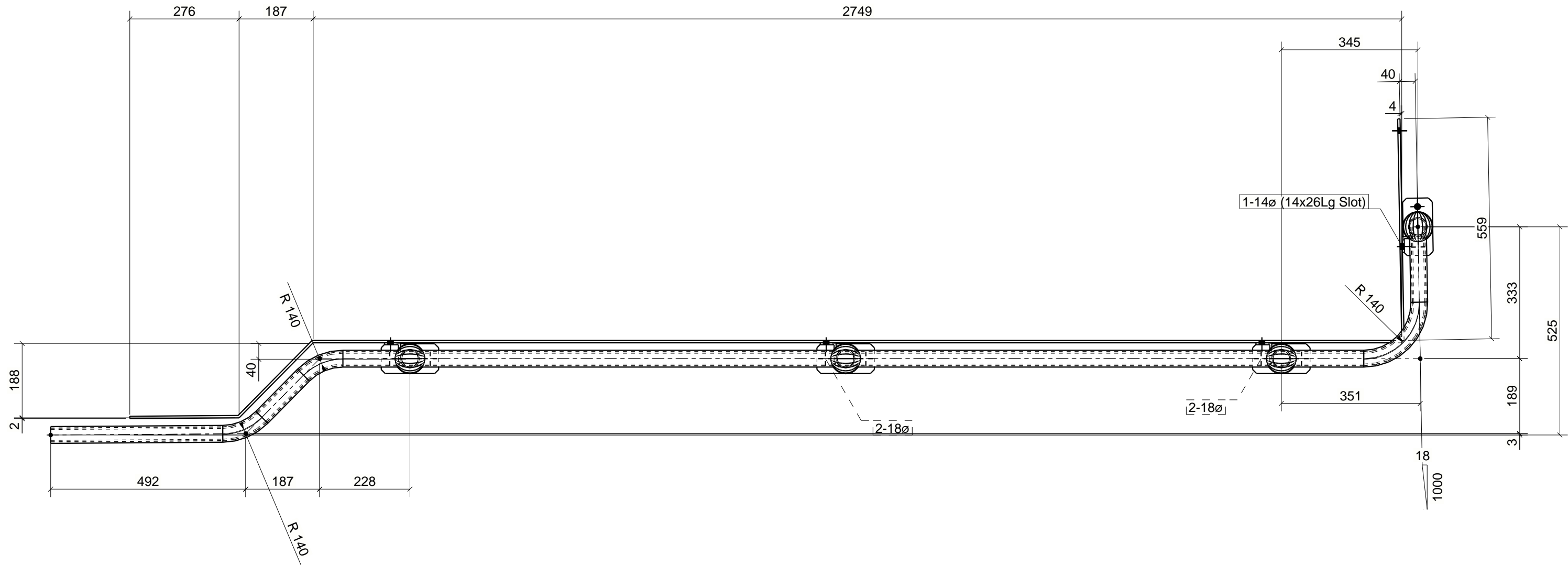


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D				H1002	1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
hm1001	P-TYPE-STANCHION	250	4	1055	0.7	29.04
hm1002	32NB42.4*3.2	250	1	3795	0.5	11.20
hm1003	25NB33.7*3.2	250	1	3795	0.4	8.72
hp1007	FL6*100	250	1	559	0.1	2.63
hp1008	FL6*100	250	1	3285	0.7	15.50
Total					2.4	67.09



1 HANDRAIL[S] REQ'D AS DRAWN MK H1002
Finish - REFER PAINT SPECS

0	05.04.2024	ISSUED FOR FABRICATION
A	21.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST		CLIENT DETAILS		DRAWING No:	
DRAWN BY:	DRAWN DATE:	RAVENSWOOD GOLD		H1002	
DMG	21.03.2024	CARBON TRANSFER SYSTEM		INTERNAL JOB NUMBER:	
CHECKED BY:	CHECKED DATE:			09-2084	
ENG APPROVAL	APPROVED DATE:			SCALE	1:10
CLIENT APPROVAL	APPROVED DATE:			SHEET SIZE	A2
		HANDRAIL DETAIL		DRAWING ISSUE DATE	26.02.2024
		SERIES 1000 - TK-001 PUMP FRAME		LATEST REVISION	O