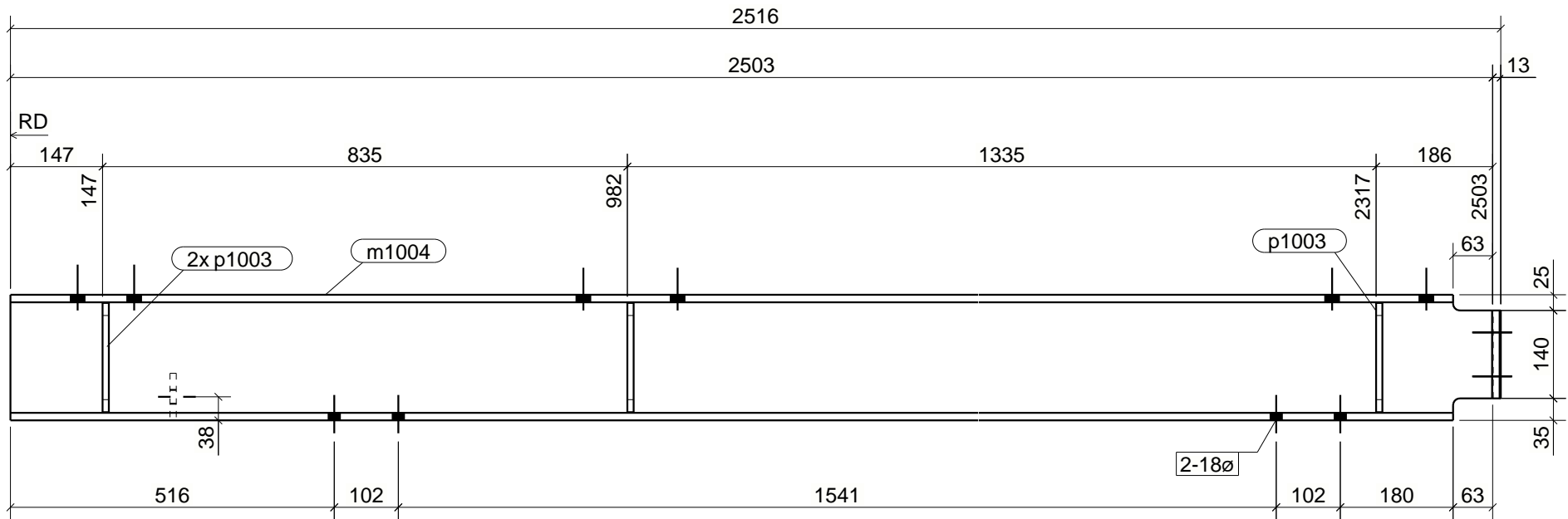
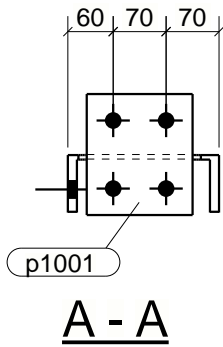
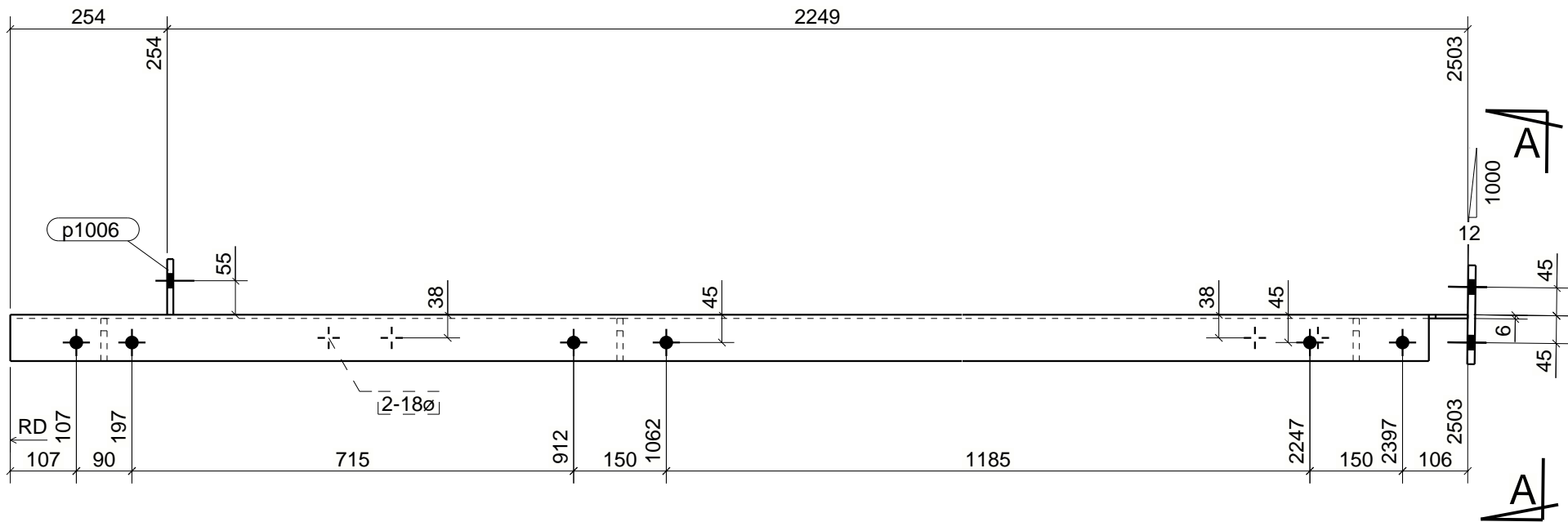


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D				A1004	1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
m1004	PFC200*75	300PLUS	1	2503	1.7	57.37
p1001	PLT12*140	250	1	160	0.1	2.11
p1003	PLT10*69	250	3	174	0.1	2.73
p1006	FL10*75	250	1	90	0.0	0.53
				Total	1.9	62.74



1 BEAM[S] REQ'D AS DRAWN MK A1004
Finish - REFER PAINT SPECS

0	05.04.2024	ISSUED FOR FABRICATION
A	21.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST	
DRAWN BY:	DRAWN DATE:
DMG	21.03.2024
CHECKED BY:	CHECKED DATE:
ENG APPROVAL	APPROVED DATE:
CLIENT APPROVAL	APPROVED DATE:

CLIENT DETAILS	
RAVENSWOOD GOLD CARBON TRANSFER SYSTEM	
FABRICATION DETAIL SERIES 1000 - TK-001 PUMP FRAME	

DRAWING No:	
A1004	
INTERNAL JOB NUMBER:	
09-2084	
SCALE	1:10
SHEET SIZE	A3
DRAWING ISSUE DATE	23.02.2024
LATEST REVISION	O