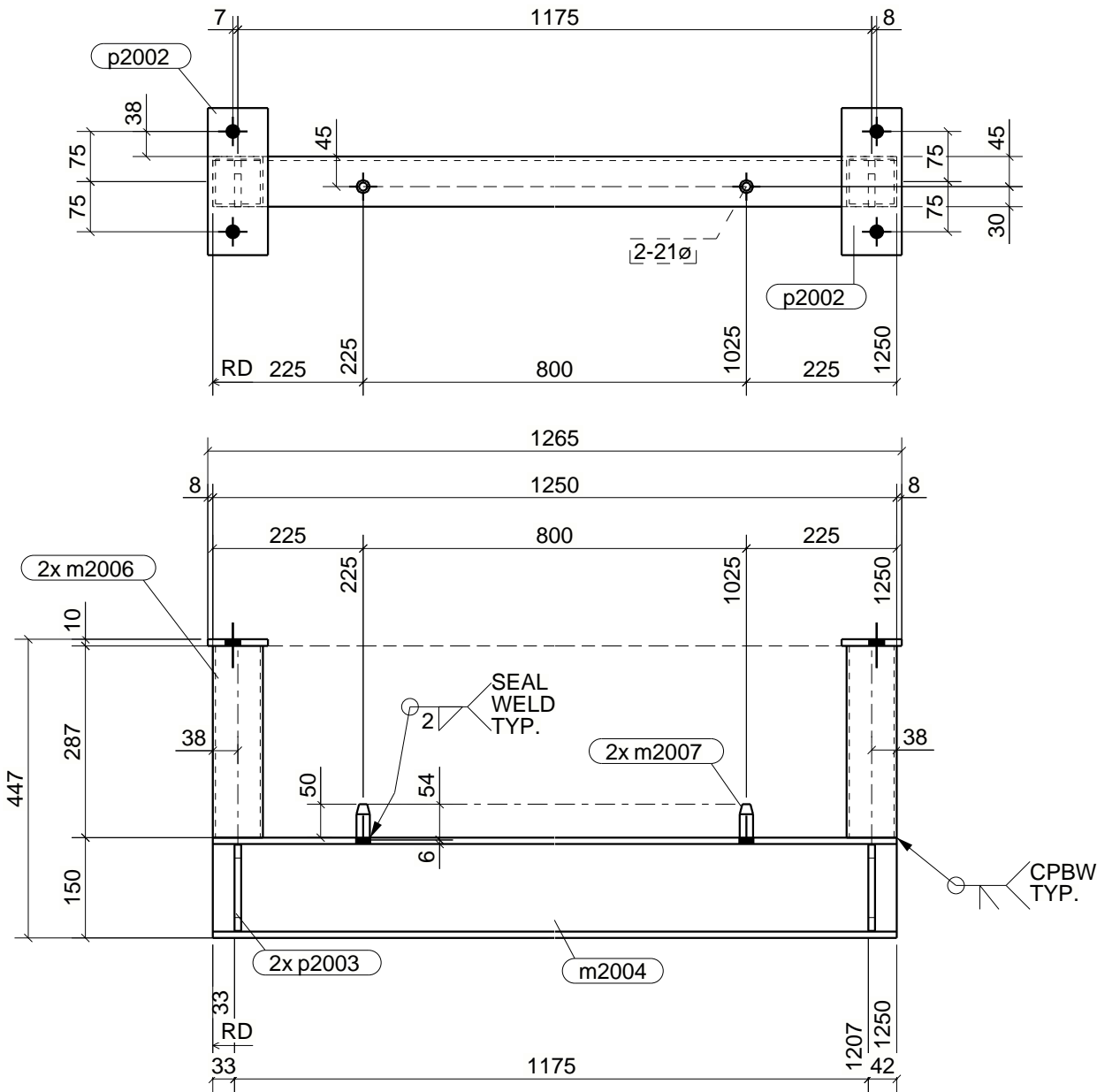


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D				A2004	2	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
m2004	PFC150*75	300PLUS	1	1250	0.7	22.08
m2006	SHS75*75*4.0	C350	2	287	0.2	4.86
m2007	20 ROUND BAR	300PLUS	2	54	0.0	0.21
p2002	FL10*90	250	2	220	0.1	3.11
p2003	PLT10*69	250	2	129	0.0	1.33
				Total	1.0	31.60



2 BEAM[S] REQ'D AS DRAWN MK A2004
Finish - REFER PAINT SPECS

0	05.04.2024	ISSUED FOR FABRICATION
A	21.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST	
DRAWN BY:	DRAWN DATE:
DMG	05.04.2024
CHECKED BY:	CHECKED DATE:
ENG APPROVAL	APPROVED DATE:
CLIENT APPROVAL	APPROVED DATE:

CLIENT DETAILS	
RAVENSWOOD GOLD	
CARBON TRANSFER SYSTEM	
FABRICATION DETAIL	
SERIES 2000 - TK-002 PUMP FRAME	

DRAWING No:	
A2004	
INTERNAL JOB NUMBER:	
09-2084	
SCALE	1:10
SHEET SIZE	A3
DRAWING ISSUE DATE	01.03.2024
LATEST REVISION	0