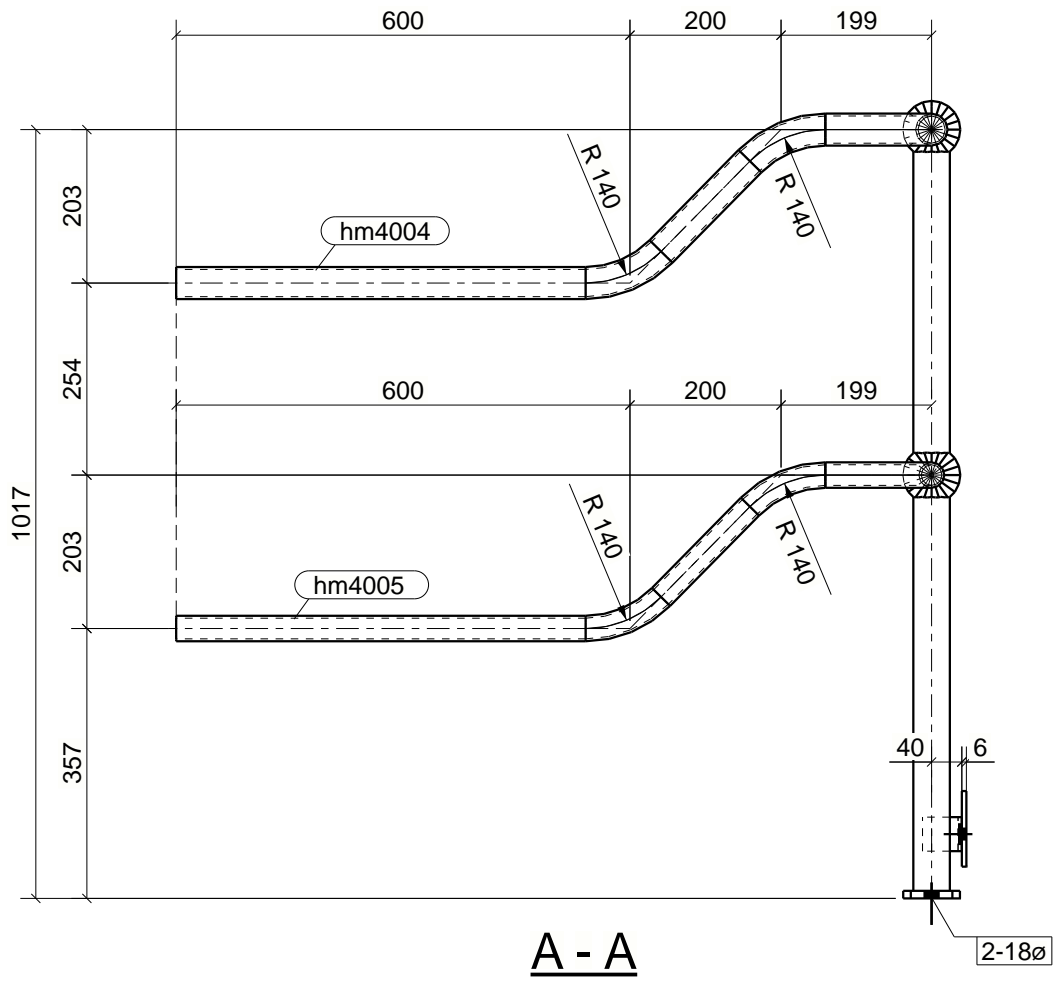
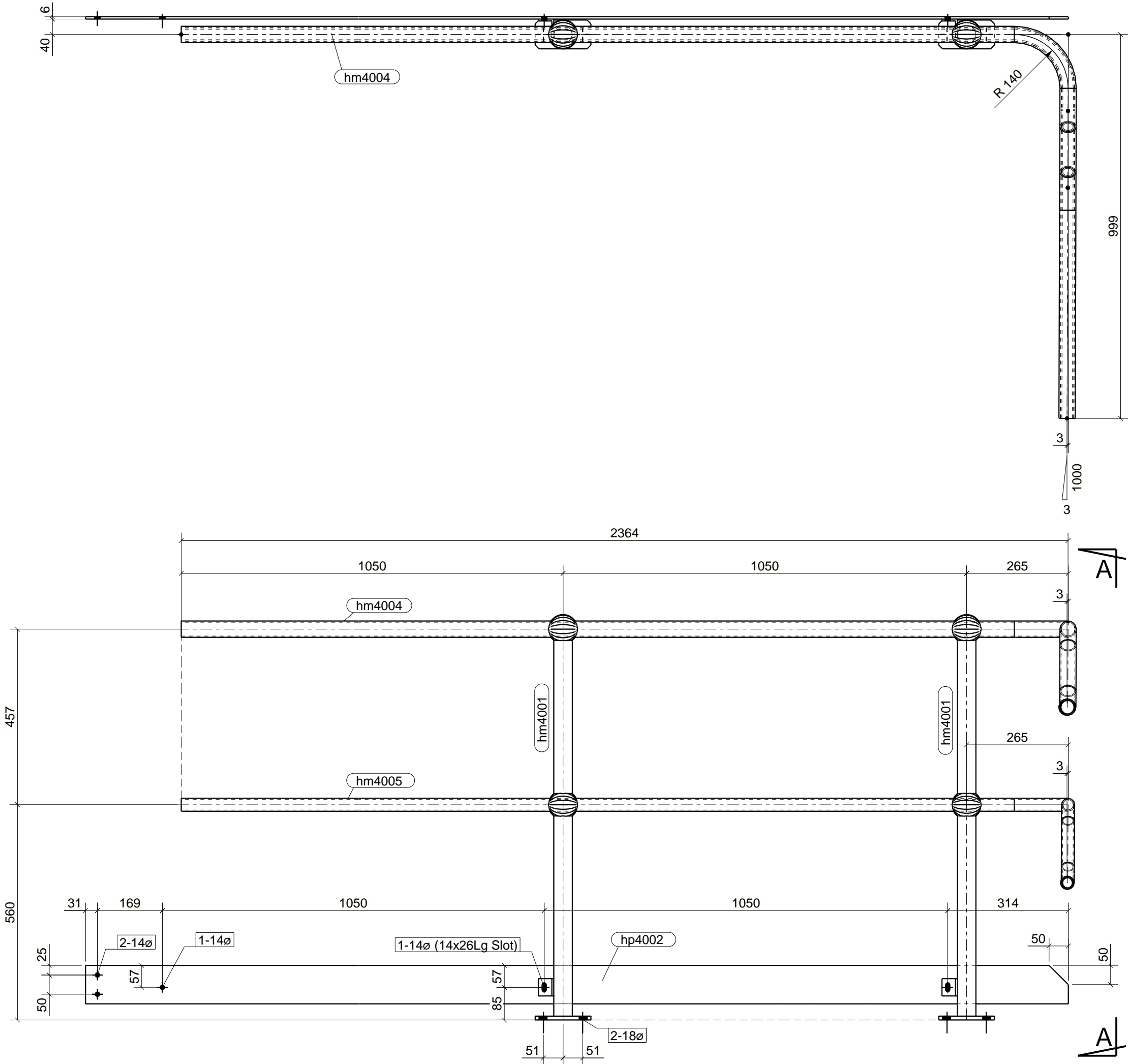


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
  - 8mm CFW FOR 16mm PLATE.
  - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D				H4002		1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight	
hm4001	P-TYPE-STANCHION	250	2	1055	0.2	33.89	
hm4004	32NB42.4*3.2	250	1	3376	0.4	9.96	
hm4005	25NB33.7*3.2	250	1	3376	0.4	7.75	
hp4002	FL6*100	250	1	2614	0.6	12.25	
Total					1.6	63.86	



1 HANDRAIL[S] REQ'D AS DRAWN MK H4002  
Finish - REFER PAINT SPECS

0	05.04.2024	ISSUED FOR FABRICATION
A	22.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST		CLIENT DETAILS		DRAWING No:	
DRAWN BY:	DMG	DRAWN DATE:	22.03.2024	H4002	
CHECKED BY:		CHECKED DATE:		INTERNAL JOB NUMBER:	
ENG APPROVAL		APPROVED DATE:		09-2084	
CLIENT APPROVAL		APPROVED DATE:		SCALE	
				1:10	
				SHEET SIZE	
				A2	
				DRAWING ISSUE DATE	
				04.03.2024	
				LATEST REVISION	
				O	

HANDRAIL DETAIL  
SERIES 4000 - TK-004 ACCESS PLATFORM