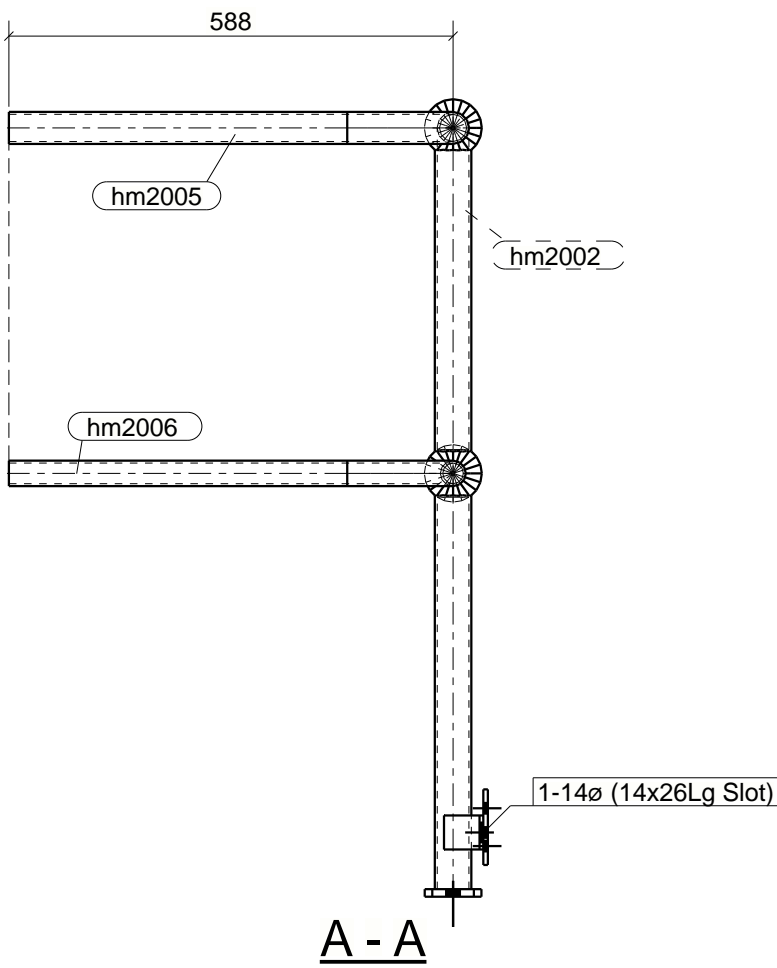
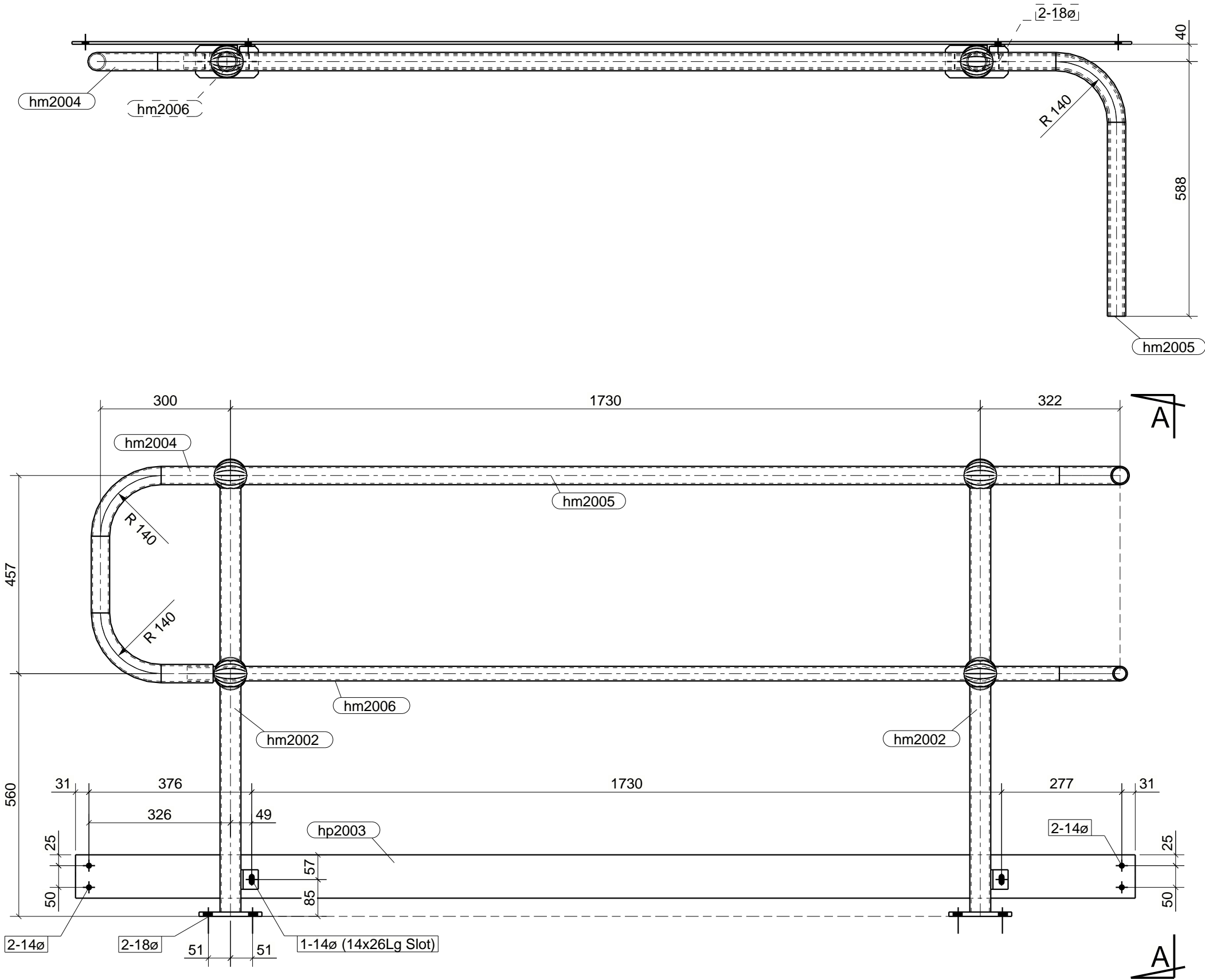


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D			H2002		1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
hm2002	P-TYPE-STANCHION	250	2	1055	0.4	14.52
hm2004	STD. HCB	250	1	897	0.1	2.64
hm2005	32NB42.4*3.2	250	1	2580	0.3	7.62
hm2006	25NB33.7*3.2	250	1	2680	0.3	6.16
hp2003	FL6*100	250	1	2445	0.5	11.52
Total					1.6	42.45



1 HANDRAIL[S] REQ'D AS DRAWN MK H2002
Finish - REFER PAINT SPEC.

0	05.04.2024	ISSUED FOR FABRICATION
A	21.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST		CLIENT DETAILS		DRAWING No:	
DRAWN BY:	DRAWN DATE:	RAVENSWOOD GOLD		H2002	
DMG	22.03.2024	CARBON TRANSFER SYSTEM		INTERNAL JOB NUMBER:	
CHECKED BY:	CHECKED DATE:			09-2084	
ENG APPROVAL	APPROVED DATE:			SCALE	1:10
				SHEET SIZE	A2
CLIENT APPROVAL	APPROVED DATE:	HANDRAIL DETAIL		DRAWING ISSUE DATE	01.03.2024
		SERIES 2000 - TK-002 PUMP FRAME		LATEST REVISION	0