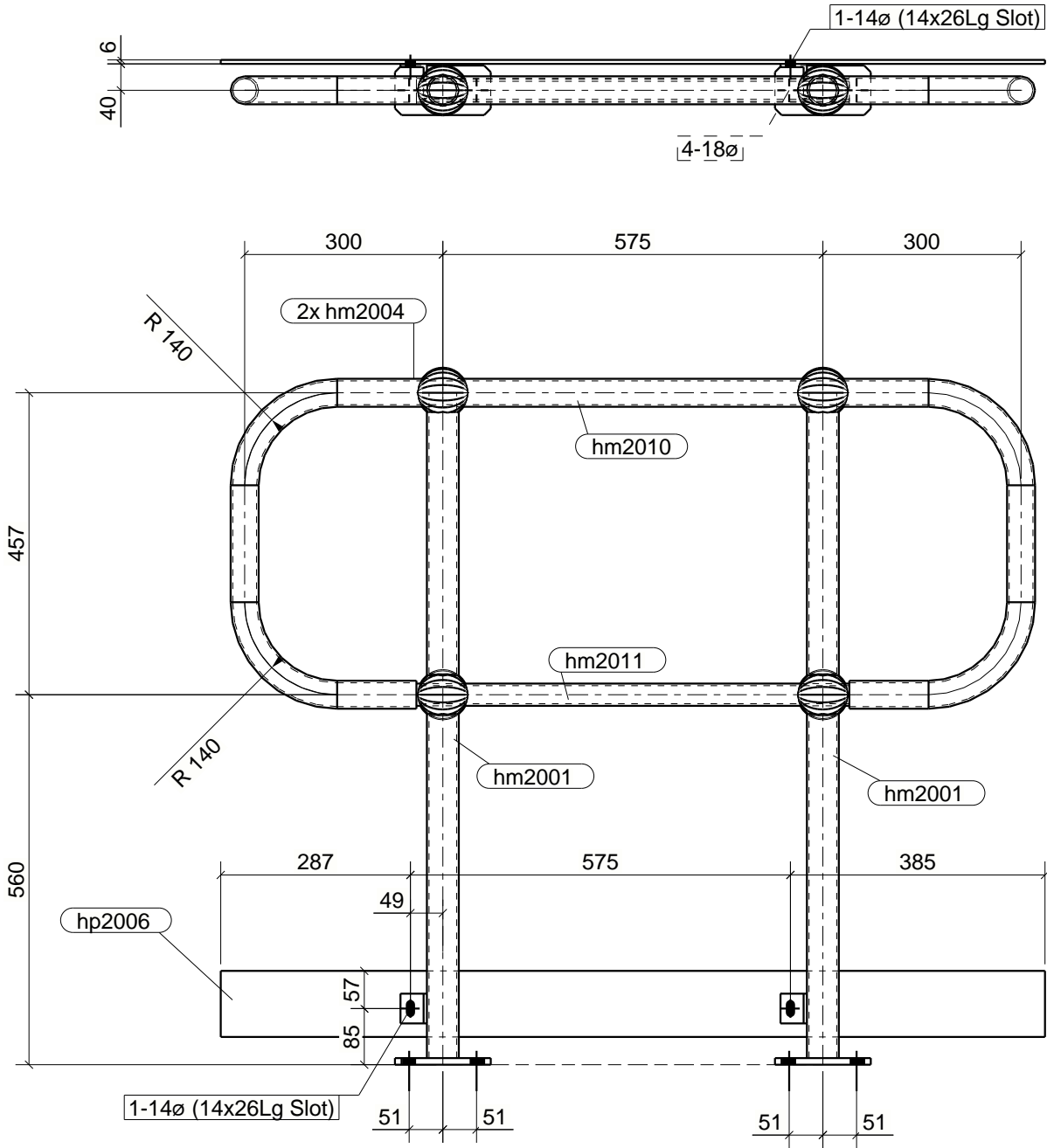


NOTES:


1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
  - 8mm CFW FOR 16mm PLATE.
  - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D				H2005	1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
hm2001	P-TYPE-STANCHION	250	2	1055	0.4	14.52
hm2004	STD. HCB	250	2	897	0.2	5.28
hm2010	32NB42.4*3.2	250	1	575	0.1	1.70
hm2011	25NB33.7*3.2	250	1	655	0.1	1.51
hp2006	FL6*100	250	1	1248	0.3	5.88
				Total	1.0	28.88




1 HANDRAIL[S] REQ'D AS DRAWN MK H2005  
Finish - REFER PAINT SPEC.

0	05.04.2024	ISSUED FOR FABRICATION
A	21.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



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DRAWING CHECKLIST		CLIENT DETAILS	DRAWING No: H2005 INTERNAL JOB NUMBER: 09-2084
DRAWN BY: DMG	DRAWN DATE: 22.03.2024		
CHECKED BY:	CHECKED DATE:		
ENG APPROVAL	APPROVED DATE:		
CLIENT APPROVAL	APPROVED DATE:	HANDRAIL DETAIL SERIES 2000 - TK-002 PUMP FRAME	
		SCALE	1:10
		SHEET SIZE	A3
		DRAWING ISSUE DATE	22.03.2024
		LATEST REVISION	0