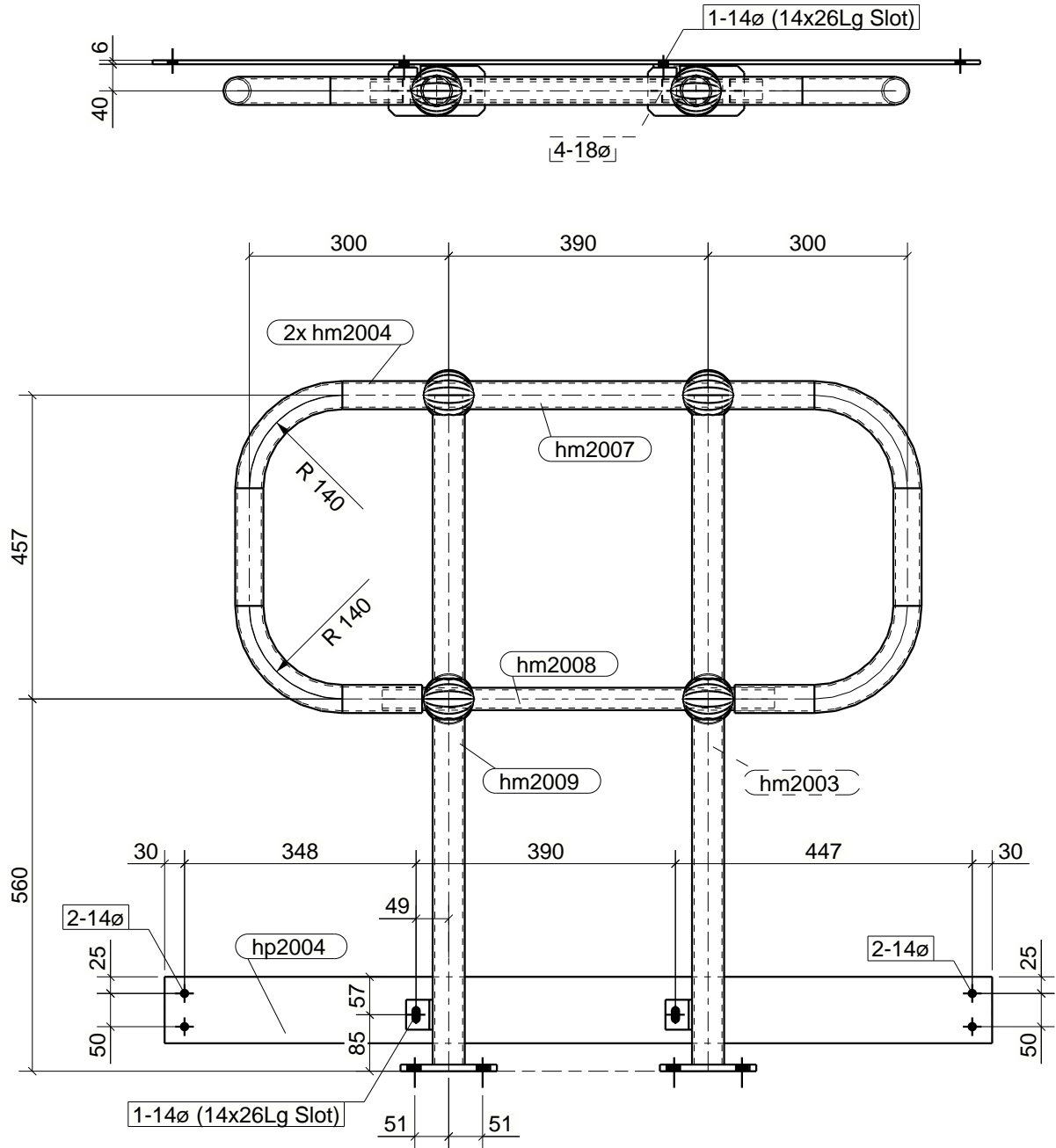


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D				H2003	1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
hm2003	P-TYPE-STANCHION	250	1	1055	0.2	7.26
hm2004	STD. HCB	250	2	897	0.2	5.28
hm2007	32NB42.4*3.2	250	1	390	0.1	1.15
hm2008	25NB33.7*3.2	250	1	590	0.1	1.36
hm2009	P-TYPE-STANCHION	250	1	1055	0.2	7.26
hp2004	FL6*100	250	1	1245	0.3	5.86
				Total	1.0	28.18



1 HANDRAIL[S] REQ'D AS DRAWN MK H2003
Finish - REFER PAINT SPEC.

0	05.04.2024	ISSUED FOR FABRICATION
A	21.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST	
DRAWN BY: DMG	DRAWN DATE: 22.03.2024
CHECKED BY:	CHECKED DATE:
ENG APPROVAL	APPROVED DATE:
CLIENT APPROVAL	APPROVED DATE:

CLIENT DETAILS	
RAVENSWOOD GOLD CARBON TRANSFER SYSTEM	
HANDRAIL DETAIL SERIES 2000 - TK-002 PUMP FRAME	

DRAWING No: H2003	
INTERNAL JOB NUMBER: 09-2084	
SCALE	1:10
SHEET SIZE	A3
DRAWING ISSUE DATE	01.03.2024
LATEST REVISION	0