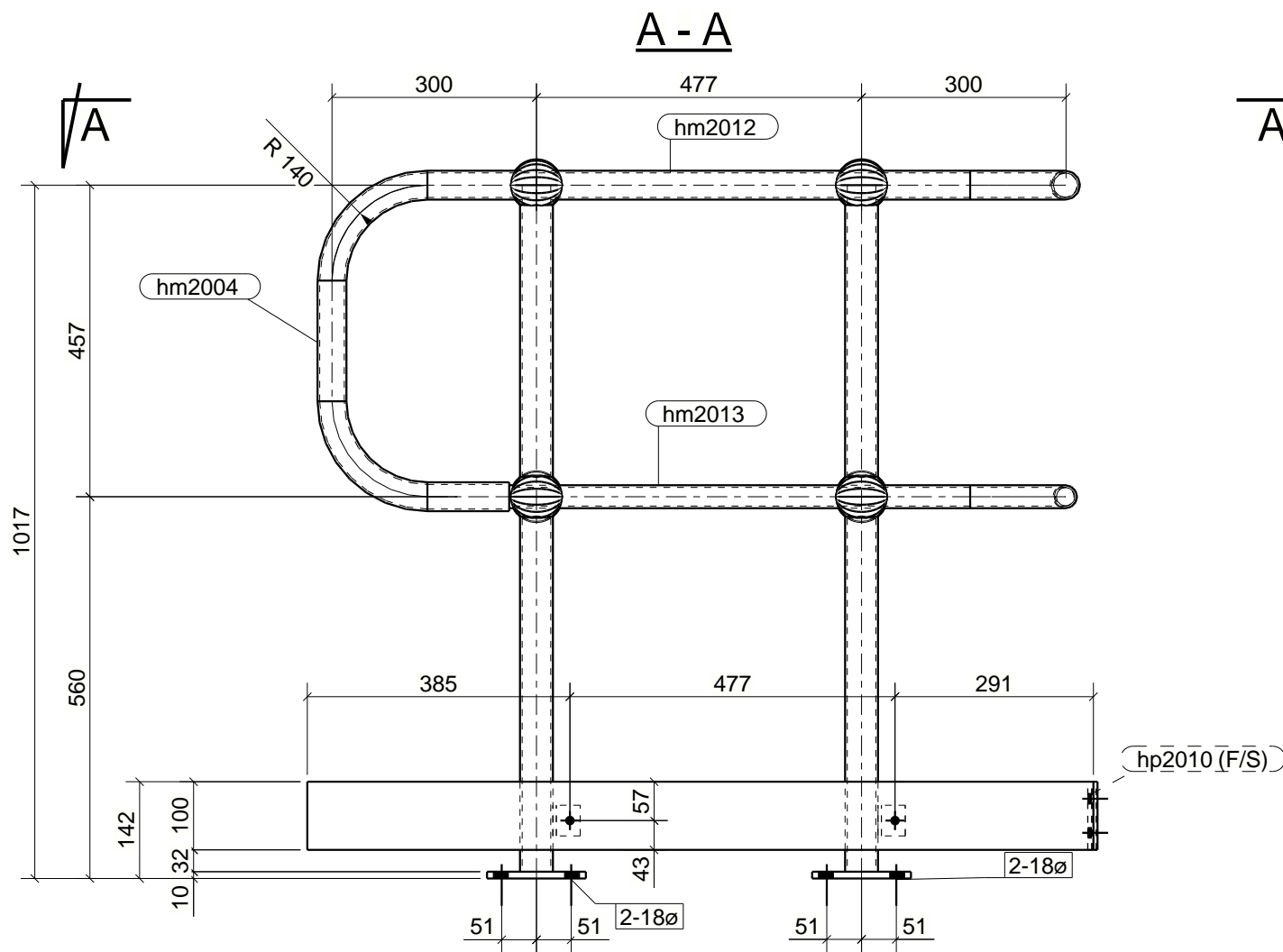
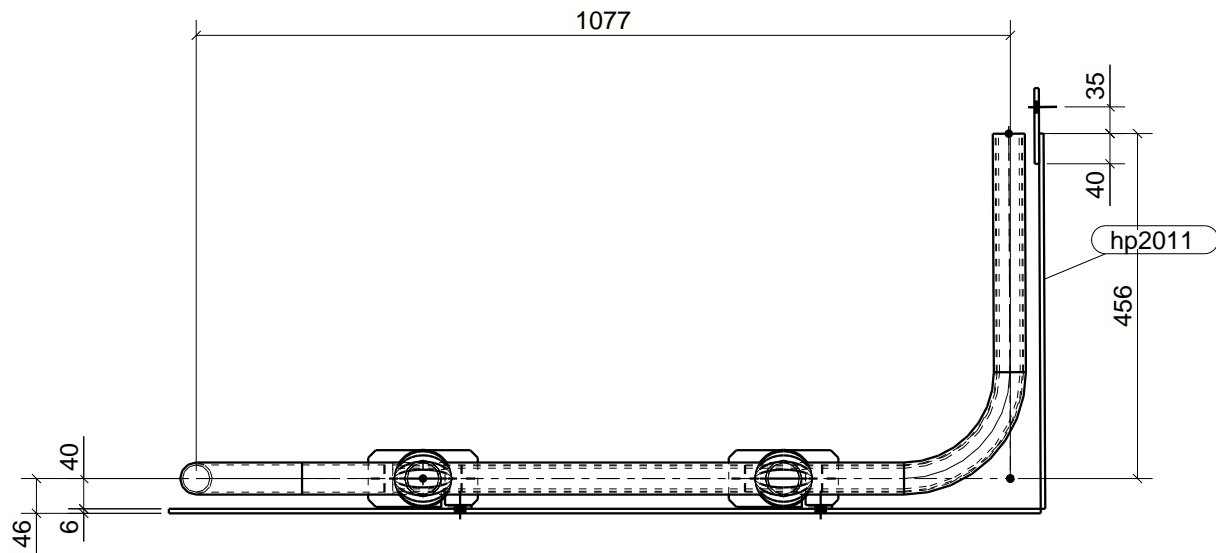


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).



MATERIAL LIST FOR ONE ASSEMBLY MK'D				H2006	1	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
hm2001	P-TYPE-STANCHION	250	2	1055	0.4	14.52
hm2004	STD. HCB	250	1	897	0.1	2.64
hm2012	32NB42.4*3.2	250	1	1172	0.2	3.46
hm2013	25NB33.7*3.2	250	1	1212	0.1	2.78
hp2007	FL6*100	250	1	1153	0.2	5.43
hp2010	FL6*100	250	1	100	0.0	0.47
hp2011	FL6*100	250	1	496	0.1	2.34
				Total	1.1	31.64

1 STANCHION[S] REQ'D AS DRAWN MK H2006
Finish - REFER PAINT SPEC.

0	05.04.2024	ISSUED FOR FABRICATION
A	22.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST	
DRAWN BY:	DRAWN DATE:
DMG	22.03.2024
CHECKED BY:	CHECKED DATE:
ENG APPROVAL	APPROVED DATE:
CLIENT APPROVAL	APPROVED DATE:

CLIENT DETAILS	
RAVENSWOOD GOLD CARBON TRANSFER SYSTEM	
HANDRAIL DETAIL SERIES 2000 - TK-002 PUMP FRAME	

DRAWING No:	
H2006	
INTERNAL JOB NUMBER:	
09-2084	
SCALE	1:10
SHEET SIZE	A3
DRAWING ISSUE DATE	22.03.2024
LATEST REVISION	0