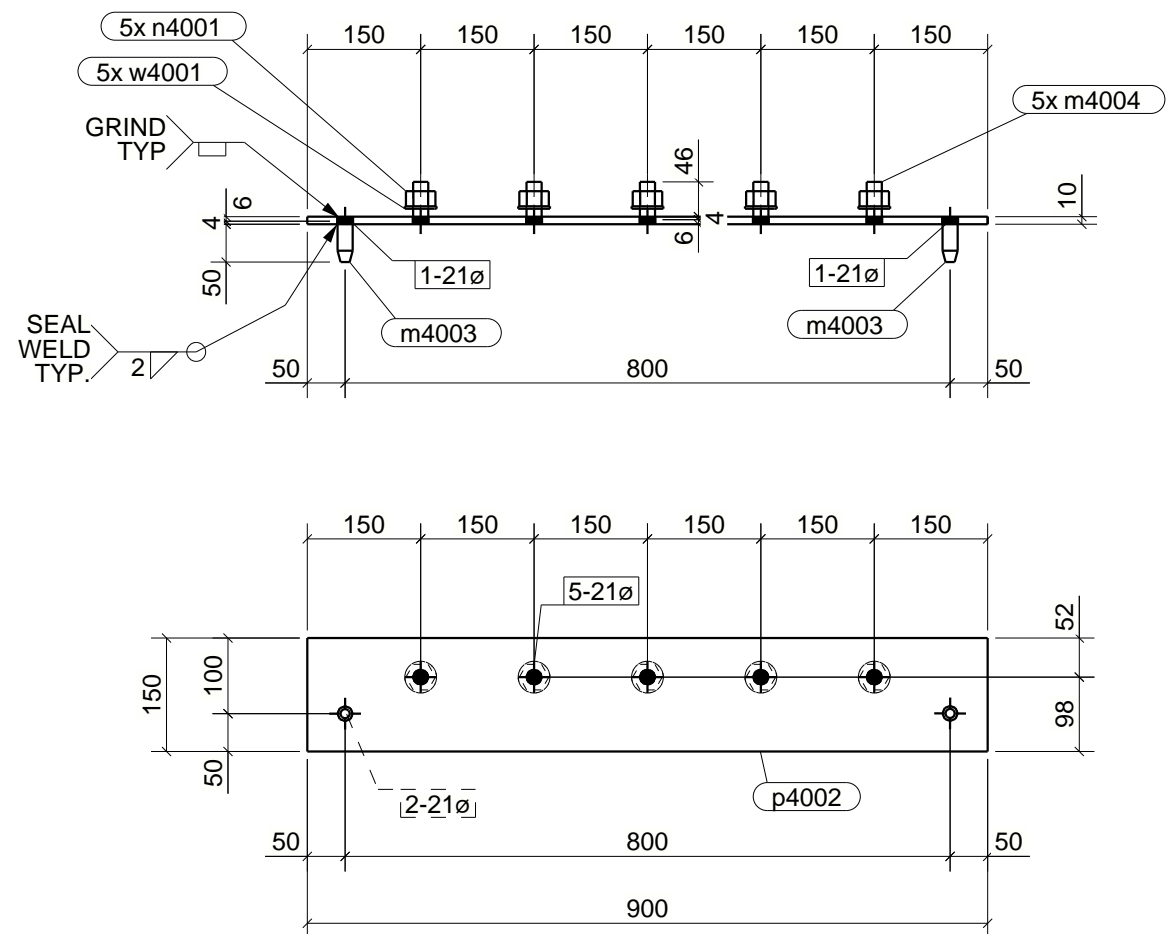


1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
 - 6mm CFW FOR ≤ 12 mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16 mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

MATERIAL LIST FOR ONE ASSEMBLY MK'D				A4003	2	No. Required
Mark	Size	Grade	No.	Length	Area	Weight
m4003	20 ROUND BAR	300PLUS	2	54	0.0	0.22
m4004	M20_STUD	4.6S	5	50	0.0	0.62
n4001	M20_NUT	4.6S	5	20	0.0	0.78
p4002	FL10*150	250	1	900	0.3	10.60
w4001	M20_WASHER	4.6S	5	3	0.0	0.17
Total					0.3	12.38



2 ADAPTOR_BRACKET[S] REQ'D AS DRAWN MK A4003
Finish - REFER PAINT SPECS

0	05.04.2024	ISSUED FOR FABRICATION
A	22.03.2024	ISSUED FOR APPROVAL
REV	DATE	DESCRIPTION



DRAWING CHECKLIST	
DRAWN BY: DMG	DRAWN DATE: 05.04.2024
CHECKED BY:	CHECKED DATE:
ENG APPROVAL	APPROVED DATE:
CLIENT APPROVAL	APPROVED DATE:

CLIENT DETAILS

RAVENSWOOD GOLD

CARBON TRANSFER SYSTEM

FABRICATION DETAIL

SERIES 4000 - TK-004 ACCESS PLATFORM

DRAWING No:		A4003
INTERNAL JOB NUMBER:		09-2084
SCALE	1:10	
SHEET SIZE	A3	
DRAWING ISSUE DATE	04.03.2024	
LATEST REVISION	0	