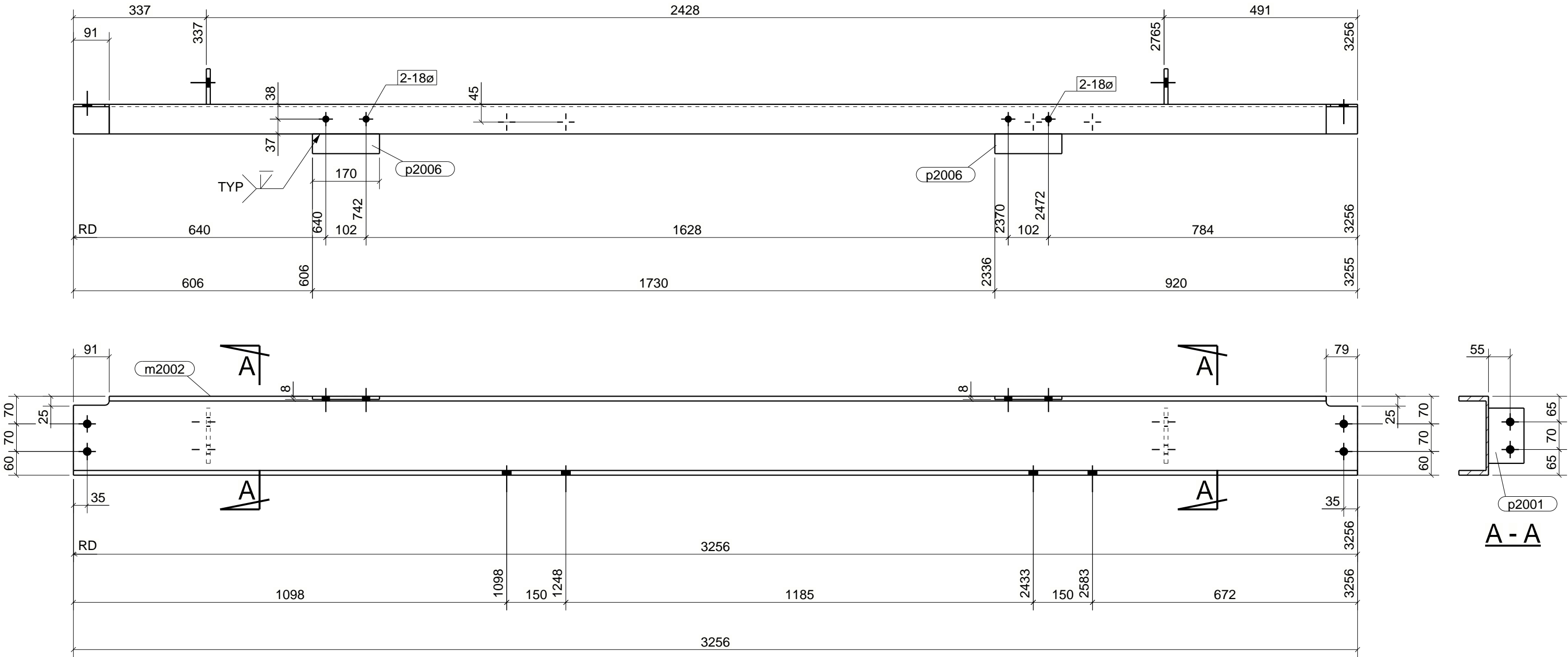


NOTES:

1. FOR GENERAL STEELWORK NOTES REFER TO DRAWING 104693-00-S-101-0
2. ALL FILLET WELD SHALL BE AS FOLLOW (UNO):
- 6mm CFW FOR < = 12mm PLATE.
 - 8mm CFW FOR 16mm PLATE.
 - 10mm CFW FOR > 16mm PLATE.
3. BOLT HOLES SHALL BE 22 mm DIAMETER FOR STRUCTURAL STEEL (UNO).

| MATERIAL LIST FOR ONE ASSEMBLY MK'D | | | | A2002 | 1 | No. Required |
|-------------------------------------|-----------|---------|-----|--------|------|--------------|
| Mark | Size | Grade | No. | Length | Area | Weight |
| m2002 | PFC200*75 | 300PLUS | 1 | 3256 | 2.2 | 74.62 |
| p2001 | FL10*90 | 250 | 2 | 140 | 0.1 | 1.98 |
| p2006 | FL8*50 | 250 | 2 | 170 | 0.0 | 1.07 |
| Total | | | | | 2.3 | 77.67 |



1 BEAM[S] REQ'D AS DRAWN MK A2002
Finish - REFER PAINT SPECS

| | | |
|-----|------------|------------------------|
| 0 | 05.04.2024 | ISSUED FOR FABRICATION |
| A | 21.03.2024 | ISSUED FOR APPROVAL |
| REV | DATE | DESCRIPTION |



| DRAWING CHECKLIST | |
|-------------------|------------------------|
| DRAWN BY: DMG | DRAWN DATE: 22.03.2024 |
| CHECKED BY: | CHECKED DATE: |
| ENG APPROVAL | APPROVED DATE: |
| CLIENT APPROVAL | APPROVED DATE: |

| CLIENT DETAILS | |
|---|--|
| RAVENSWOOD GOLD CARBON TRANSFER SYSTEM | |
| FABRICATION DETAIL SERIES 2000 - TK-002 PUMP FRAME | |

| | |
|------------------------------|------------|
| DRAWING No: A2002 | |
| INTERNAL JOB NUMBER: 09-2084 | |
| SCALE | 1:10 |
| SHEET SIZE | A3 |
| DRAWING ISSUE DATE | 01.03.2024 |
| LATEST REVISION | 0 |